

Work Order ID 67382

Thursday, March 17, 2011 9:55:26 AM



PRELIMINARY ISSUE

Page 1

Item ID: D4334-3

Accept



Setup Start



Revision ID: PRELIM

Item Name: Base

Stop



Start Date: 3/17/2011 Start Qty: 1.00



Cust Item ID:



Required Date: 3/18/2011 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4334

PA3 PAS 11-03-17

120

0.00



Mill Conv

Conventional Milling Machine

Memo

MILL AS PER DWG

DWG REV: PAS

DEBURR

0.00

11/03/18 1

130

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Quality Control

Memo

0.00

11/03/18 1

140

QC8- Inspect parts - second check

0.00



QC

Quality Control

Memo

0.00

11-03-18 1

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Page 2

Item ID: D4334-3

Accept

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Item Name: Base

Start Date: 3/17/2011 Start Qty: 1.00

Required Date: 3/18/2011 Req'd Qty: 1.00

Reference:

Cust Item ID:

Customer:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

150

Chemical Conversion Coat per QSI005 4.1

0.00



HandFinish

Memo

0.00

Hand Finishing

11/03/18

160

QC3- Inspect Part Finish

0.00



QC

Memo

0.00

Quality Control

11.03.18

170

Identify as per dwg & Stock Location: _____

0.00



Packaging

Memo

0.00

Packaging

ship to Eagle 11/3/18
attn: Harvey.

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Page 3

Item ID: D4334-3

Accept



Setup Start



Revision ID: PRELIM

Stop



Item Name: Base

Start Date: 3/17/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 3/18/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

180

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

CL11/03/18

POSITIVE RECALL

EFFECTIVE W.B.K. AUTH W

RELEASED _____ DATE _____

RD1370 mar.

Picklist Print

Page 1

Thursday, March 17, 2011 9:55:23 AM

Work Order ID: 67382



Parent Item: D4334-3



Parent Item Name: Base

Start Date: 3/17/2011

Required Date: 3/18/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A NEW ISSUE 11-02-22 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty. Issued	Date Issued	Status
M6061T6B1.250X01.25 0		Purchased	No			120	f	21.4875	0.208	0.218947			

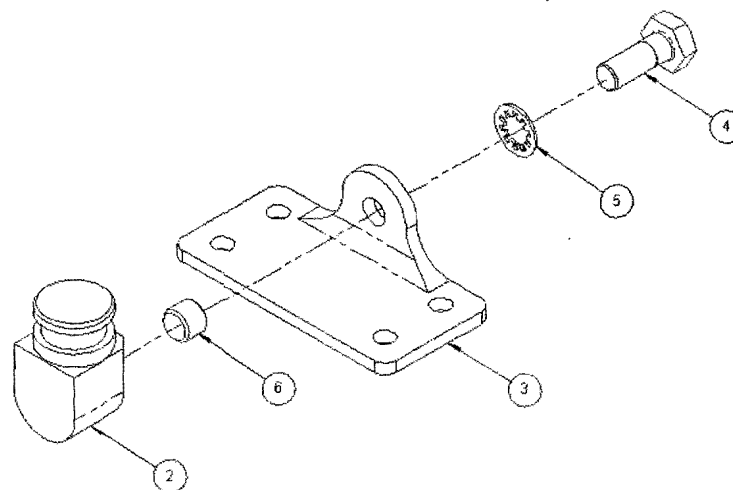


6061-T6 Bar 1.25 x 1.25

Location	Loc Qty	Loc Code
MAT	14.193	
	14.193	
MAT03	7.294450526	
106259	7.06921053	
110001	0.22524	

.22 ~~11~~ 11/03/17

ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION
1	X	D4334-041	BRACKET ASSEMBLY
2	1	D4334-1	SWIVEL
3	1	D4334-3	BASE
4	1	AN4-5A	BOLT
5	1	MS35333-125	LOCK WASHER
6	1	90296A208	HEU-COIL



D4334-041 BRACKET ASSEMBLY

PRELIMINARY ISSUE

11.02.10

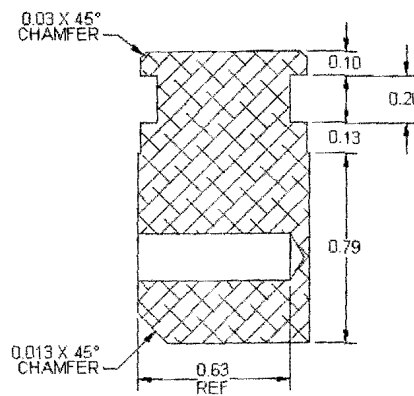
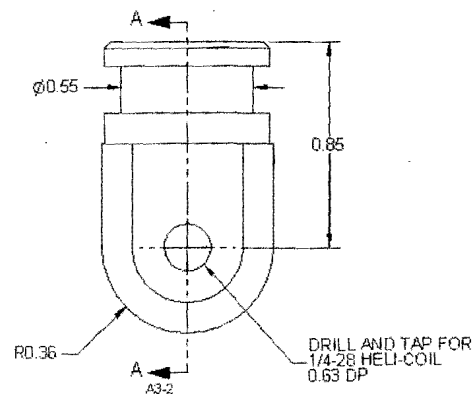
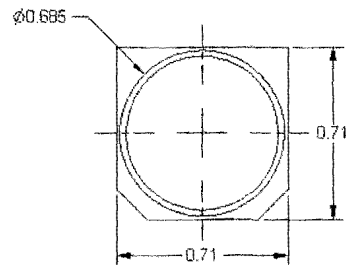
NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.10 lbs

PA5	NEW ISSUE	11.02.10
REV.	DESCRIPTION	BY DATE
DESIGN		
DRAWN		
CHECKED		
MFG. APPR.		
APPROVED	N/A	
DE APPR.	N/A	
DATE	11.02.10	

DART AEROSPACE LTD HAMMERSBURY, ONTARIO, CANADA	
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w/o 65382



SECTION A-A B6-2

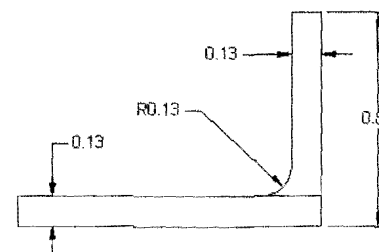
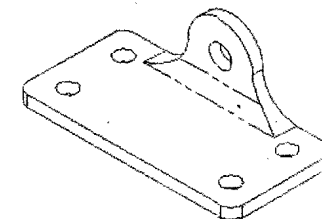
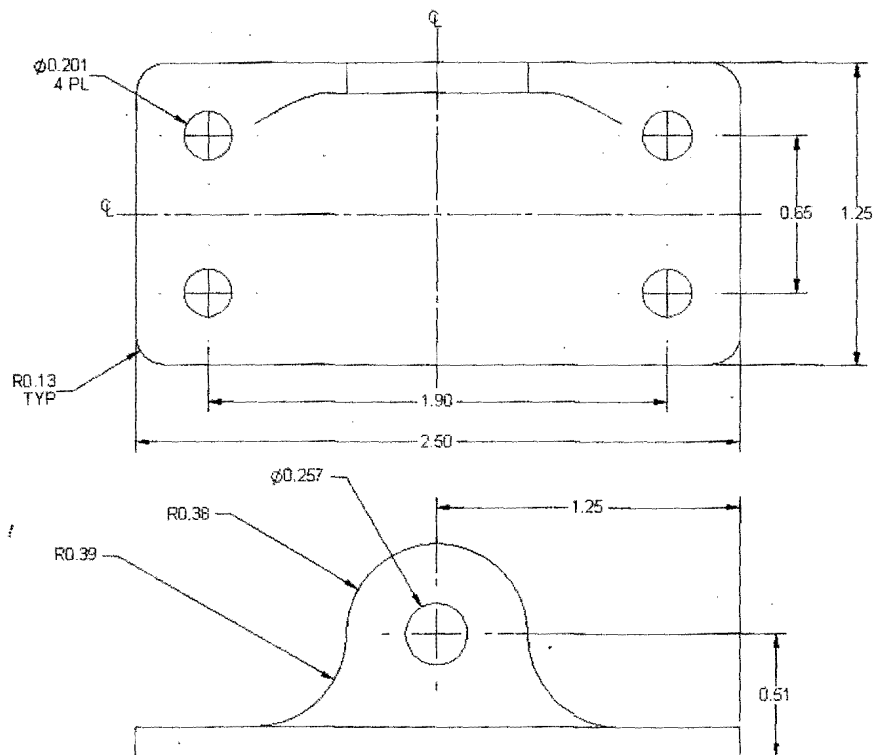
D4334-1 SWIVEL

w/o 67382

NOTES

- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
REF DART SPEC M6061T6B
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.04 lbs




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D4334-3 BASE

NOTES:

- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
REF DART SPEC M6061T6B
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.04 lbs

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w/o 67382